

# INSTALLATION MANUAL

## PACKAGED AIR CONDITIONER

Model No.

Urban Multi Series

(Wall-mounted type)

**CS-20KM1HPK**

**CS-25KM1HPK**

**CS-32KM1HPK**

**CS-40KM1HPK**

**CS-50KM1HPK**

**CS-63KM1HPK**

READ THESE INSTRUCTIONS CAREFULLY BEFORE INSTALLATION.  
KEEP THIS MANUAL IN A HANDY PLACE FOR FUTURE REFERENCE.

LESEN SIE DIESE ANWEISUNGEN VOR DER INSTALLATION SORGFÄLTIG DURCH.  
BEWAHREN SIE DIESE ANLEITUNG FÜR SPÄTERE BEZUGNAHME GRIFFBEREIT AUF.

LIRE SOIGNEUSEMENT CES INSTRUCTIONS AVANT L'INSTALLATION.  
CONSERVER CE MANUEL A PORTEE DE MAIN POUR REFERENCE ULTERIEURE.

LEA CUIDADOSAMENTE ESTAS INSTRUCCIONES ANTES DE INSTALAR.  
GUARDE ESTE MANUAL EN UN LUGAR A MANO PARA LEER EN CASO DE TENER  
ALGUNA DUDA.

PRIMA DELL'INSTALLAZIONE LEGGERE ATTENTAMENTE QUESTE ISTRUZIONI.  
TENERE QUESTO MANUALE A PORTATA DI MANO PER RIFERIMENTI FUTURI.

ΔΙΑΒΑΣΤΕ ΠΡΟΣΕΚΤΙΚΑ ΑΥΤΕΣ ΤΙΣ ΟΔΗΓΙΕΣ ΠΡΙΝ ΑΠΟ ΤΗΝ ΕΓΚΑΤΑΣΤΑΣΗ ΕΧΕΤΕ ΑΥΤΟ  
ΤΟ ΕΓΧΕΙΡΙΔΙΟ ΕΥΚΑΙΡΟ ΓΙΑ ΝΑ ΤΟ ΣΥΜΒΟΥΛΕΥΕΣΤΕ ΣΤΟ ΜΕΛΛΟΝ.

LEES DEZE INSTRUCTIES ZORGVULDIG DOOR VOOR INSTALLATIE. BEWAAR DEZE HAN-  
DLEINDING WAAR U HEM KUNT TERUGVINDEN VOOR LATERE NASLAG.

LEIA COM ATENÇÃO ESTAS INSTRUÇÕES ANTES DE REALIZAR A INSTALAÇÃO.  
MANTENHA ESTE MANUAL AO SEU ALCANCE PARA FUTURAS CONSULTAS.

English

Deutsch

Français

Español

Italiano

Ελληνικά

Nederlands

Portugues

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## 1. SAFETY CONSIDERATIONS

Please read these “SAFETY CONSIDERATIONS” carefully before installing air conditioning equipment and be sure to install it correctly. After completing the installation, make sure that the unit operates properly during the start-up operation. Please instruct the customer on how to operate the unit and keep it maintained. Also, inform customers that they should store this installation manual along with the operation manual for future reference.

This air conditioner comes under the term “appliances not accessible to the general public”.

Meaning of warning and caution symbols.



**WARNING** ..... Failure to observe a warning may result in death.



**CAUTION** ..... Failure to observe a caution may result in injury or damage to the equipment.



### WARNING

- Ask your dealer or qualified personnel to carry out installation work. Do not try to install the machine yourself. Improper installation may result in water leakage, electric shocks or fire.
- Perform installation work in accordance with this installation manual. Improper installation may result in water leakage, electric shocks or fire.
- Be sure to use only the specified accessories and parts for installation work. Failure to use the specified parts may result in water leakage, electric shocks, fire or the unit falling.
- Install the air conditioner on a foundation strong enough to withstand the weight of the unit. A foundation of insufficient strength may result in the equipment falling and causing injuries.
- Carry out the specified installation work after taking into account strong winds, typhoons or earthquakes. Improper installation work may result in the equipment falling and causing accidents.
- Make sure that a separate power supply circuit is provided for this unit and that all electrical work is carried out by qualified personnel according to local laws and regulations and this installation manual. An insufficient power supply capacity or improper electrical construction may lead to electric shocks or fire.
- Make sure that all wiring is secured, the specified wires are used, and no external forces act on the terminal connections or wires. Improper connections or installation may result in fire.
- When wiring the power supply and connecting the wiring between the indoor and outdoor units, position the wires so that the switch box cover can be securely fastened. Improper positioning of the switch box cover may result in electric shocks, fire or the terminals overheating.
- If the refrigerant gas leaks during installation, ventilate the area immediately. Toxic gas may be produced if the refrigerant gas comes into contact with fire.

- After completing the installation work, check that the refrigerant gas does not leak.  
Toxic gas may be produced if the refrigerant gas leaks into the room and comes into contact with a source of fire, such as a fan heater, stove or cooker.
  - Before touching electrical parts, turn off the unit.
- 

## — CAUTION —

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- Ground the air conditioner.  
Do not connect the ground wire to gas or water pipes, lightning conductor or a telephone ground wire. Incomplete grounding may result in electric shocks.
  - Be sure to install an earth leakage breaker.  
Failure to install an earth leakage breaker may result in electric shocks.
  - While following the instructions in this installation manual, install drain piping in order to ensure proper drainage and insulate piping in order to prevent condensation.  
Improper drain piping may result in water leakage and property damage.
  - Install the indoor and outdoor units, power cord and connecting wires at least 1 meter away from televisions or radios in order to prevent image interference or noise.  
(Depending on the radio waves, a distance of 1 meter may not be sufficient enough to eliminate the noise.)
  - Remote controller (wireless kit) transmitting distance can result shorter than expected in rooms with electronic fluorescent lamps. (inverter or rapid start types)  
Install the indoor unit as far away from fluorescent lamps as possible.
  - Do not install the air conditioner in the following locations:
    - (a) where a mineral oil mist or an oil spray or vapor is produced, for example in a kitchen  
Plastic parts may deteriorate and fall off or result in water leakage.
    - (b) where corrosive gas, such as sulfurous acid gas, is produced  
Corroding copper pipes or soldered parts may result in refrigerant leakage.
    - (c) near machinery emitting electromagnetic waves  
Electromagnetic waves may disturb the operation of the control system and result in a malfunction of the equipment.
    - (d) where flammable gases may leak, where there are carbon fiber or ignitable dust suspensions in the air, or where volatile flammables such as thinner or gasoline are handled.  
Operating the unit in such conditions may result in fire.
- 

## 2. BEFORE INSTALLATION

- Decide upon a line of transport.
- Leave the unit inside its packaging while moving, until reaching the installation site. Use a sling of soft material, where unpacking is unavoidable or protective plates together with a rope when lifting, to avoid damage or scratches to the unit.
- Refer to the installation manual of the outdoor unit for items not described in this manual.

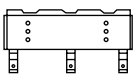


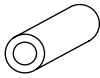

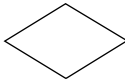
### 2-1 PRECAUTIONS

- Be sure to read this manual before installing the indoor unit.
- Entrust installation to the place of purchase or a qualified serviceman. Improper installation could lead to leaks and, in worse cases, electric shock or fire.
- When installing the unit in a small room, take measures against to keep refrigerant concentration from exceeding allowable safety limits in the event of refrigerant leakage. Contact the place of purchase for more information. Excessive refrigerant in a closed ambient can lead to oxygen deficiency.
- Use only parts provided with the unit or parts satisfying required specifications. Unspecified parts could cause the unit to fall out of place, or could lead to leaks and, in worse cases, electric shock or fire.
- Do not install or operate the unit in rooms mentioned below.
  - **Laden with mineral oil, or filled with oil vapor or spray like in kitchens. (Plastic parts may deteriorate which could eventually cause the unit to fall out of place, or could lead to leaks.)**

- Where corrosive gas like sulfurous gas exists. (Copper tubing and brazed spots may corrode, which could eventually lead to refrigerant leaks.)
  - Where volatile flammable gas like thinner or gasoline is used.
  - Where exposed to combustible gases and where volatile flammable gas like thinner or gasoline is used. (Gas in the vicinity of the unit could ignite.)
  - Where machines can generate electromagnetic waves. (Control system may malfunction.)
  - Where the air contains high levels of salt such as that near the ocean and where voltage fluctuates greatly such as that in factories. Also in vehicles or vessels.
  - When selecting installation site, refer to the paper pattern.
  - This unit, both indoor and outdoor, is suitable for installation in a commercial and light industrial environment.
- If installed as a household appliance it could cause electromagnetic interference.

## 2-2 ACCESSORIES

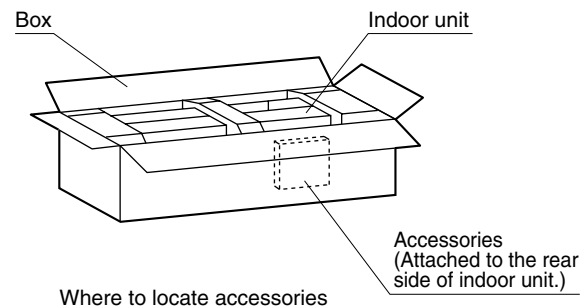
Check the following accessories are included with the unit.

Name	Installation panel	Insulation for fitting (for refrigerant pipe)	Insulation tape	Fixed parts	Paper pattern for installation	(Other)
Quantity	1	1 set	2	2	1	<ul style="list-style-type: none"> <li>• Installation manual</li> <li>• Operation manual</li> <li>• Clamp (× 2)</li> <li>• Accessory screws (1 set)</li> <li>• C-cup washer</li> </ul>
Shape	 Temporarily fixed to indoor unit.	 for liquid pipe  for gas pipe				

## 2-3 OPTIONAL ACCESSORIES

- These are two types of remote controllers: wired and wireless. Select a remote controller according to customer request and install in an appropriate place.

Remote controller		Model No.
Wired type		CZ-01RT11P
Wireless type (Separate type)	Heat pump type	CZ-01RWK12P
	Cooling only type	—



### NOTE

- If the customer wishes to use a remote controller that is not listed above, select a suitable remote controller after consulting catalogs and technical materials.

## FOR THE FOLLOWING ITEMS, TAKE SPECIAL CARE DURING CONSTRUCTION AND CHECK AFTER INSTALLATION IS FINISHED.

### Items to be checked after completion of work

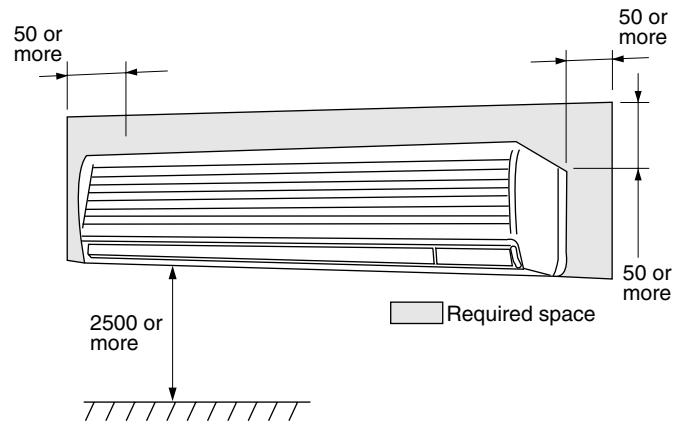
Items to be checked	If not properly done, what is likely to occur	Check
Is the indoor unit fixed firmly?	The unit may drop, vibrate or make noise.	
Is the gas leak test finished?	It may result in insufficient cooling.	
Is the unit fully insulated?	Condensate water may drip.	
Does drainage flow smoothly?	Condensate water may drip.	
Does the power supply voltage correspond to that shown on the name plate?	The unit may malfunction or the components burn out.	
Are wiring and piping correct?	The unit may malfunction or the components burn out.	
Is the unit safely grounded?	Dangerous at electric leakage	
Is wiring size according to specifications?	The unit may malfunction or the components burn out.	
Is something blocking the air outlet or inlet of either the indoor or outdoor units?	It may result in insufficient cooling.	
Are refrigerant piping length and additional refrigerant charge noted down?	The refrigerant charge in the system is not clear.	

## 2-4 NOTE TO INSTALLER

- Read this manual carefully to ensure correct installation. Be sure to instruct the customer how to operate the system showing him/her the enclosed operation manual.
- Explain to the customer what system is installed on the site and be sure to fill in what is required in the column shown on "WHAT TO DO BEFORE OPERATION" of the operation manual.

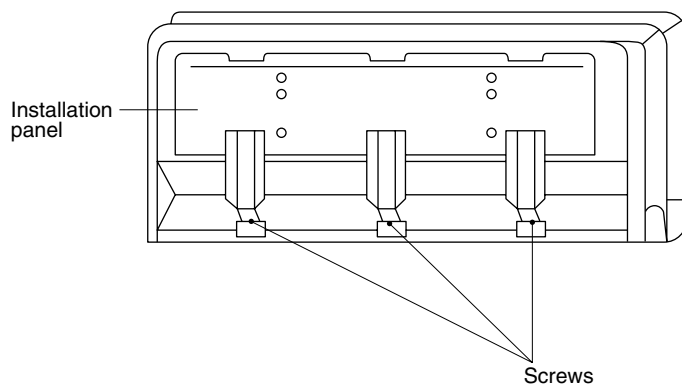
## 3. SELECTING INSTALLATION SITE

- (1) Select an installation site where the following conditions are satisfied and that meets with your customer's approval.
- Where the wall is strong enough to bear the indoor unit weight.
  - Where sufficient clearance for installation and maintenance can be ensured.
  - Where optimum air distribution can be ensured.
  - Where nothing blocks the air passage.
  - Where condensate can be properly drained.
  - Where not exposed to combustible gases.
  - Where piping between indoor and outdoor units is possible within the allowable limit (Refer to the installation manual of the outdoor unit.)
  - Keep the indoor and outdoor units, power cable and transmission wiring, at least 1 m from TVs and radios, to prevent distorted pictures and static. (Depending on the type and source of the electrical waves, static may be heard even when more than 1 m away.)
  - Install the indoor unit no less than 2.5m above the floor. Where unavoidably lower, take what measures are necessary to keep hands out of the air inlet.
- (2) Use the installation mount for installation. Check whether the wall is strong enough to bear the weight of the unit or not. If there is a risk, reinforce the wall before installing the unit.  
(The paper pattern for installation is marked for installation pitch. Hold the pattern to the wall to pinpoint where the wall needs to be reinforced.)
- (3) The indoor unit may not be directly installed on the wall. Use the attached installation panel before installing the unit.

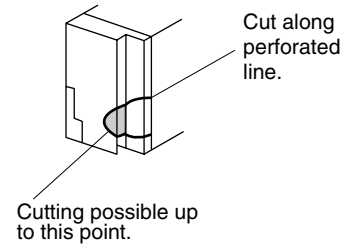


## 4. INDOOR UNIT INSTALLATION

- (1) Detach the installation panel from the indoor unit.
- The installation panel is attached to the rear of the unit. To detach, remove the screws from the bottom of the panel.
- (2) Attach the installation panel to the wall, using the paper pattern for installation.
- If using the attached wood screws, fix 4 screws to each the left and right sides (total of 8 or more).
  - If using bolts, attach 2 M8 bolts to each the left and right sides (total of 4).
  - If installing the unit on a concrete wall, attach the panel with a field supplied anchor (M8).
  - Keep approximately 50 mm between the ceiling and the unit.



Cut an opening in the left or right side panel for piping.  
Ex.: For right side piping connections



**(3) Make a through hole in the wall.**

- Piping can be led out from the left, right or rear sides.
- The drain hole is on the right side. Installing the unit with a slight drop to the right will allow drainage to flow smoothly.
- Select the piping route and open a through hole in the wall ( $\phi 80$ ). Ensure the hole slopes gradually downward to the outside.

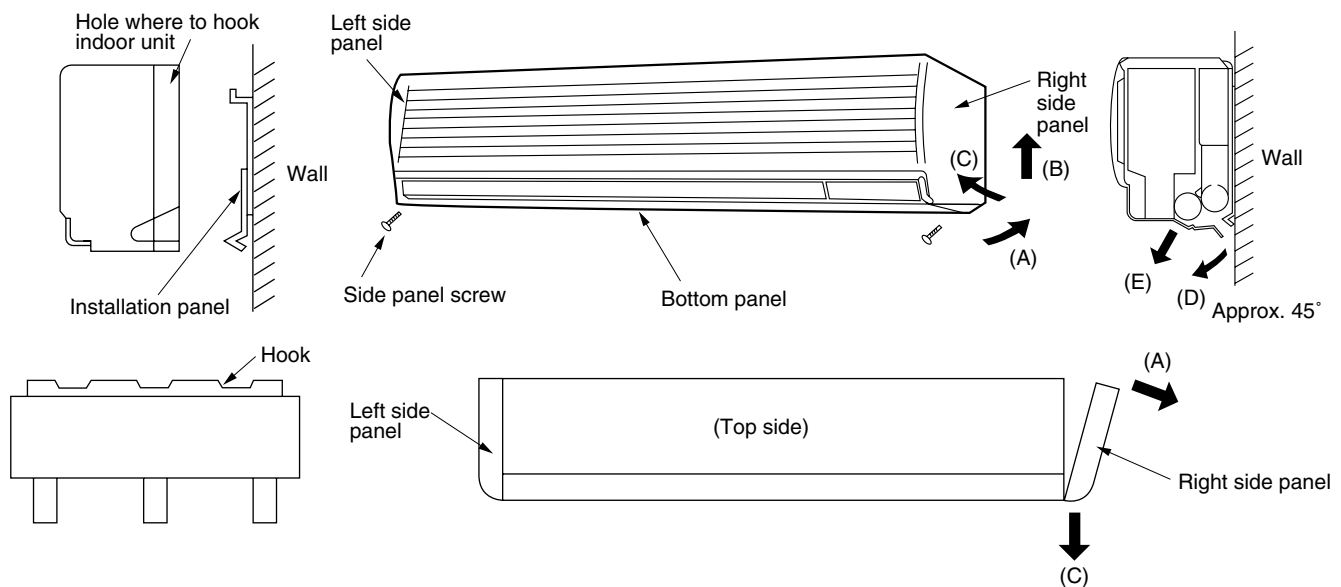
**(4) Hang the indoor unit securely from the hock on the installation panel as shown at below.**

- Install the unit flat against the panel and not leaning forward.
- Do not hold the indoor unit by the horizontal flaps when lifting. This may damage the flaps or bushing.

**(5) If running pipes from the left side or using embedded pipes, remove the bottom panel to make work easier.**

**(6) How to detach side and bottom panels**

- Remove the screws in the side panel and pull the side panel outward (A). Then, while pushing upwards (B), slide the panel towards the front of the unit (C). (Same for both left and right sides)
- After detaching the side panels, turn the bottom panel downward (D) about  $45^\circ$ , and pull it outward (E).



## 5. DRAIN PIPING WORK

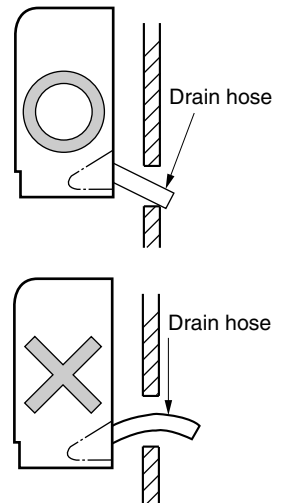
⟨Rig the drain pipe as shown below and take measures against condensation. Improperly rigged piping could lead to leaks and eventually wet furniture and belongings.⟩

**(1) Rig the drain piping.**

- Keep the drain hose short and sloping downwards, as shown in the drawing, to prevent air pockets from forming.
- Use a vinyl tube of the same size (nominal diameter: 20 mm, outer diameter: 26 mm) as the pipe connection, or larger.
- Insulate all piping inside the building.

**(2) After piping work is finished, check drainage flows smoothly.**

- See “INDOOR UNIT INSTALLATION” and detach the left side panel.
- Slowly add water to the left side of the drainage pan to check drainage flow.



### ! CAUTION

Drain piping connections

Do not connect the drain piping directly to sewage pipes that smell of ammonia. The ammonia in the sewage might enter the indoor unit through the drain pipes and corrode the heat exchanger.

## 6. REFRIGERANT PIPING WORK

⟨For refrigerant piping of outdoor units, see the installation manual attached to the outdoor unit.⟩

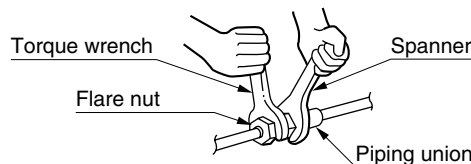
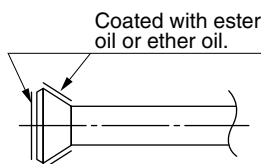
⟨Be sure to thermally insulate both the gas pipes and fluid pipes. Water leakage may result if the pipes are not insulated. (Only use insulation resistant to at least 120 °C.)⟩

Furthermore, if the temperature/humidity in the refrigerant piping are expected to exceed 30 °C or 80% RH, the thermal insulation of the refrigerant pipes should be strengthened (to be a thickness of 20 mm or more). There may be some condensation on the surface of the insulation material.⟩

⟨Before rigging tubes, check which type of refrigerant is used. Proper operation is not possible if the types of refrigerant are not the same.⟩

### 6-1 CAUTION

- Use a pipe cutter and flare suitable for the type of refrigerant.
- Apply ether oil or ester oil around the flare portions before connecting.
- To prevent dust, moisture or other foreign matter from infiltrating the tube, either pinch the end or cover it with tape.
- The outdoor unit is charged with refrigerant.
- To prevent flare nut cracking and gas leaks, be sure to use both a spanner and torque wrench together, as shown in the drawing below, when connecting or disconnecting pipes to/from the unit.
- Refer to the table below for flare measurements.
- When connecting the flare nut, coat the flare both inside and outside with refrigerating machine oil and initially tighten by hand 3 or 4 turns before tightening firmly.
- Refer to the table below for tightening torque. Overtightening may damage the flare.
- Check the pipe connector for gas leaks, then insulate it as shown in the drawing.



### ! CAUTION

Overtightening may damage the flare and cause leaks.

Use “ Tabel 2 ” as a reference if a torque wrench is not available. Once work is complete, make sure there is no gas leaking. As the flare nut is tightened with the wrench, the torque will suddenly increase. From that position, tighten the nut to the angle shown on “ Tabel 2 ”.

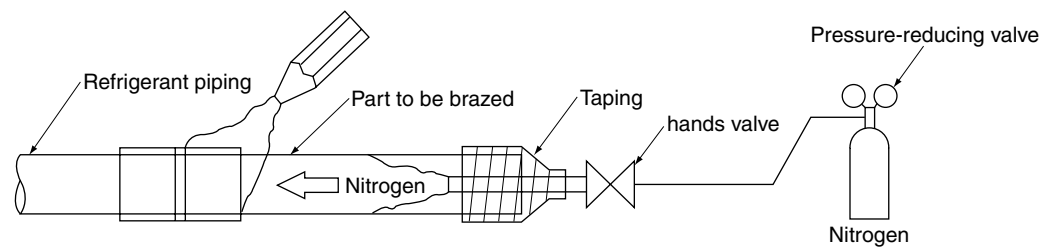
**⚠ CAUTION**

Be sure to insulate any field piping all the way to the piping connection inside the unit. Any exposed piping may cause condensation or burns if touched.

- When brazing the refrigerant piping, only begin brazing after having carried out nitrogen substitution (NOTE 1) or while inserting nitrogen into the refrigerant piping (NOTE 2). Once this is done, connect the indoor unit with a flared or a flanged connection.

**NOTES**

1. Refer to the “Manual for Multi Installation for Buildings” for directions on how to carry out nitrogen substitution. (Inquire with your dealer.)
2. Nitrogen should be set to 0.02 Mpa (0.2 kg/cm<sup>2</sup>) with a pressure-reducing valve if brazing while inserting nitrogen into the piping.



**The flare nuts used must be those included with the main body.**

- Refer to Table 1 for tightening torque.

Table 1

Pipe gauge	Tightening torque	Flare dimension A (mm)	Flare shape
φ 6.4	14.2 – 17.2N·m (144 – 176 kgf·cm)	8.3 – 8.7	
φ 9.5	32.7 – 39.9N·m (333 – 407 kgf·cm)	12.0 – 12.4	
φ 12.7	49.5 – 60.3N·m (504 – 616 kgf·cm)	15.4 – 15.8	
φ 15.9	61.8 – 75.4N·m (630 – 770 kgf·cm)	18.6 – 19.0	
φ 19.1	97.2 – 118.6N·m (990 – 1210 kgf·cm)	22.9 – 23.3	

**— Not recommendable but in case of emergency**

You must use a torque wrench but if you are obliged to install the unit without a torque wrench, you may follow the installation method mentioned below.

**After the work is finished, make sure to check that there is no gas leak.**

When you keep on tightening the flare nut with a spanner, there is a point where the tightening torque suddenly increases. From that position, further tighten the flare nut the angle shown below:

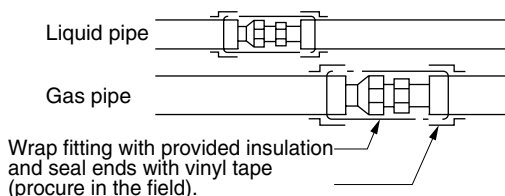
Table 2

Pipe size	Further tightening angle	Recommended arm length of tool
φ 6.4 (1/4")	60 to 90 degrees	Approx. 150mm
φ 9.5 (3/8")	60 to 90 degrees	Approx. 200mm
φ 12.7 (1/2")	30 to 60 degrees	Approx. 250mm
φ 15.9 (5/8")	30 to 60 degrees	Approx. 300mm
φ 19.1 (3/4")	20 to 35 degrees	Approx. 450mm

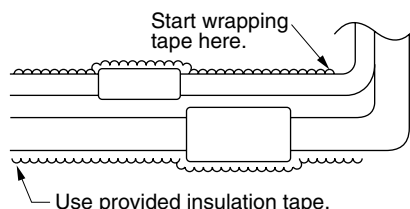


## 〈PRECAUTIONS〉

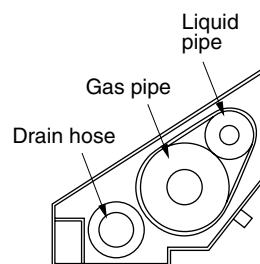
1. Do not overlap insulation for fitting as shown below.



2. Tape the liquid and gas pipe together from the bend up to where they enter the unit.



3. Wrap the drain hose inside the unit with insulation tape, but separate it from the refrigerant pipe. If wrapped together, both pipes may not fit inside the unit (only when running pipes from the left side).
4. When running pipes from the left side, keep pipes and the drain hose as shown on the right.
5. Do not bend the liquid pipe within 200 mm of the flare nut, to prevent from damaging the pipe.



## 7. ELECTRIC WIRING WORK

### 7-1 GENERAL INSTRUCTIONS

- All field supplied parts and materials, electric works conform to local codes.
- Use copper wire only.
- Follow the “WIRING DIAGRAM” attached to the unitbody to wire the outdoor unit, indoor units and the remote controller. For details on hooking up the remote controller, refer to the “INSTALLATION MANUAL OF REMOTE CONTROLLER.”
- All wiring must be performed by an authorized electrician.
- This system consists of multiple indoor units. Mark each indoor unit as unit A, unit B . . . , and be sure the terminal board wiring to the outdoor unit and HR box are properly matched. If wiring and piping between the outdoor unit and an indoor unit are mismatched, the system may malfunction.
- A circuit breaker capable of shutting down power supply to the entire system must be installed.

### 7-2 ELECTRICAL CHARACTERISTICS

Units				Power supply		Fan motor	
Model	Hz	Volts	Voltage range	MCA	MFA	kW	FLA
CS-20KM1HPK	50	220-240	Max. 264 Min. 198	0.3	15	0.023	0.2
CS-25KM1HPK				0.3	15	0.023	0.2
CS-32KM1HPK				0.3	15	0.023	0.2
CS-40KM1HPK				0.4	15	0.023	0.3
CS-50KM1HPK				0.4	15	0.037	0.3
CS-63KM1HPK				0.4	15	0.037	0.3


MCA: Min. Circuit Amps (A);

kW: Fan Motor Rated Output (kW);

MFA: Max. Fuse Amps (A)

FLA: Full Load Amps (A)

## 7-3 SPECIFICATIONS FOR FIELD SUPPLIED FUSES AND WIRE

Model	Power supply wiring			Transmission wiring	
	Field fuses 	Wire	Size	Wire	Size
CS-20KM1HPK	15A	H05VV-U3G	Wire size must comply with local codes.	Vinyl cord with sheath or cable (2 wire) (NOTE 2)	0.75 - 1.25 mm <sup>2</sup>
CS-25KM1HPK					
CS-32KM1HPK					
CS-40KM1HPK					
CS-50KM1HPK					
CS-63KM1HPK					

### NOTES

1. Allowable length of transmission wiring between indoor/outdoor units and between the indoor unit and the remote controller is as follows.

(1) Outdoor unit – Indoor unit: Max. 1000 m (Max. wiring length: 2000 m)

(2) Indoor unit – Remote controller: Max. 500 m

2. Insulated thickness: 1 mm or more

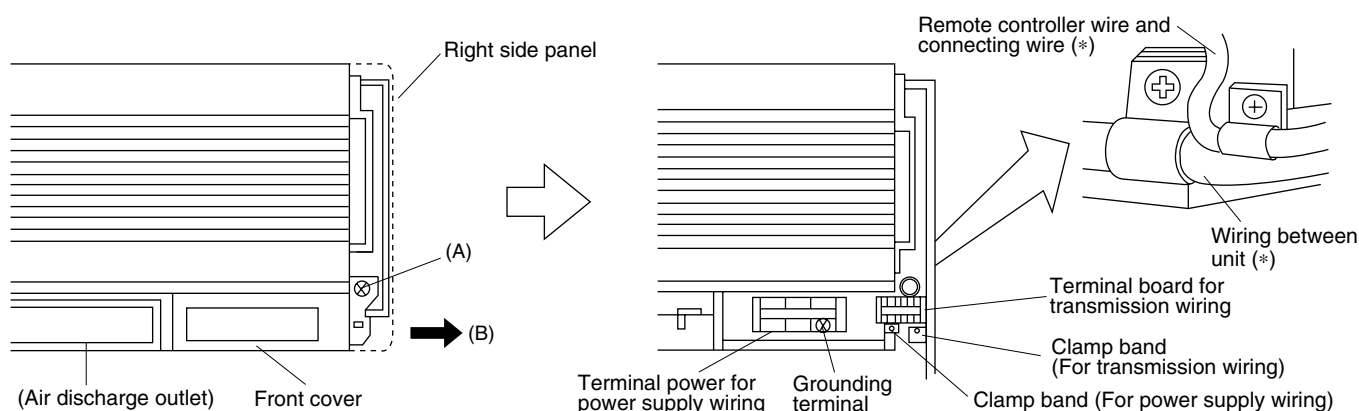
#### • Power supply wiring connections

See “INDOOR UNIT INSTALLATION” and detach the right side panel. Next, remove screw (A) and slide front cover to the right (B) and detach. When detached, you can see terminal boards. Feed wires through the clamp and connect to the terminal board.

#### • Transmission wiring connections

Feed wires through the clamp and connect to the terminal board for transmission wiring.

Depending on the number of field supplied wires, remove the clamp band and use the provided fixed parts and clamps.

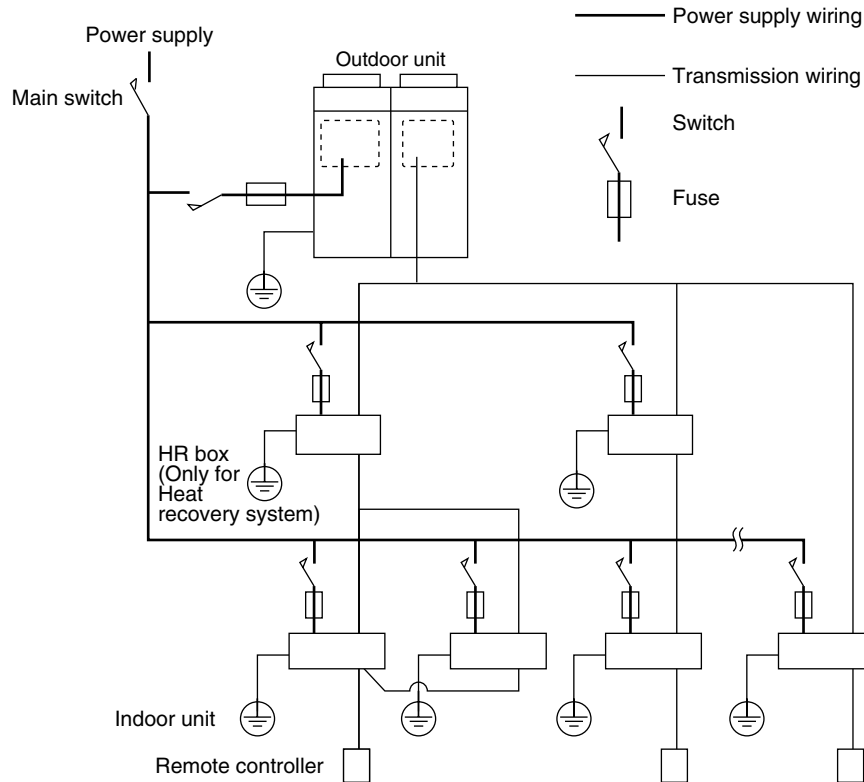


## 8. WIRING EXAMPLE AND HOW TO SET THE REMOTE CONTROLLER

### 8-1 WIRING EXAMPLE

Fit the power supply wiring of each unit with a switch and fuse as shown in the drawing.

#### COMPLETE SYSTEM EXAMPLE (3 SYSTEMS)



#### ⚠ CAUTION

- When cramping wiring, use the included cramping material to do an appropriate cramp to prevent undue pressure on the wiring connections. When carrying out the wiring, bundle the wires to prevent the switch box lid from lifting, and attach the lid firmly. When attaching the switch box avoid getting wires caught always use a wiring through-lid to prevent damage to the wires.
- Make sure to avoid external force to the field wiring(\*) such as by laying them in protection pipes or in the wall.

#### ⟨PRECAUTIONS⟩

1. Use ring-type crimp-style terminals for connecting wires to the power supply terminal board. If unavailable, observe the following points when wiring.

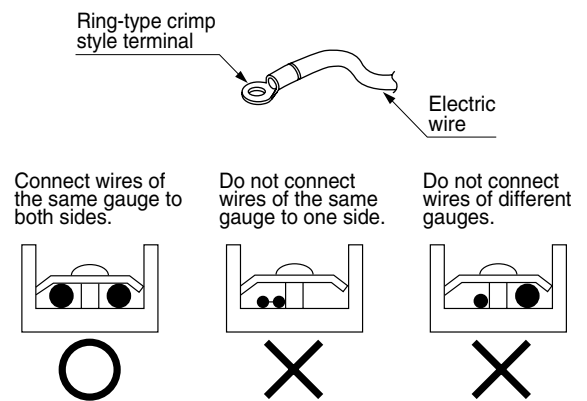
- Do not connect wires of different gauge to the same power supply terminal. (Looseness in the connection may cause overheating.)
- When connecting wires of the same gauge, connect them according to the righthand figure.
- Use the specified electric wire. Connect the wire securely to the terminal. Lock the wire down without applying excessive force to the terminal. (Tightening torque:  $1.31\text{N}\cdot\text{m}\pm 10\%$ )

2. Keep total current of crossover wiring between indoor units less than 12 A.

Branch the line outside the terminal board of the unit in accordance with electrical equipment standards, when using two power wiring of a gauge greater than  $2\text{ mm}^2$  ( $\phi 1.6$ ).

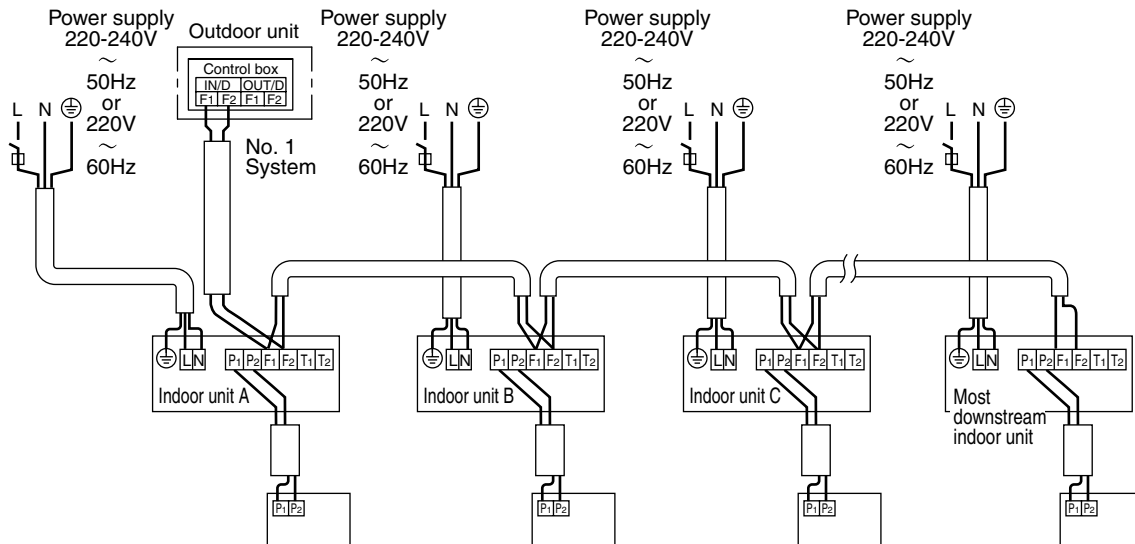
The branch must be sheathed to provide an equal or greater degree of insulation as the power supply wiring itself.

3. Do not connect wires of different gauge to the same grounding terminal. Looseness in the connection may deteriorate protection.

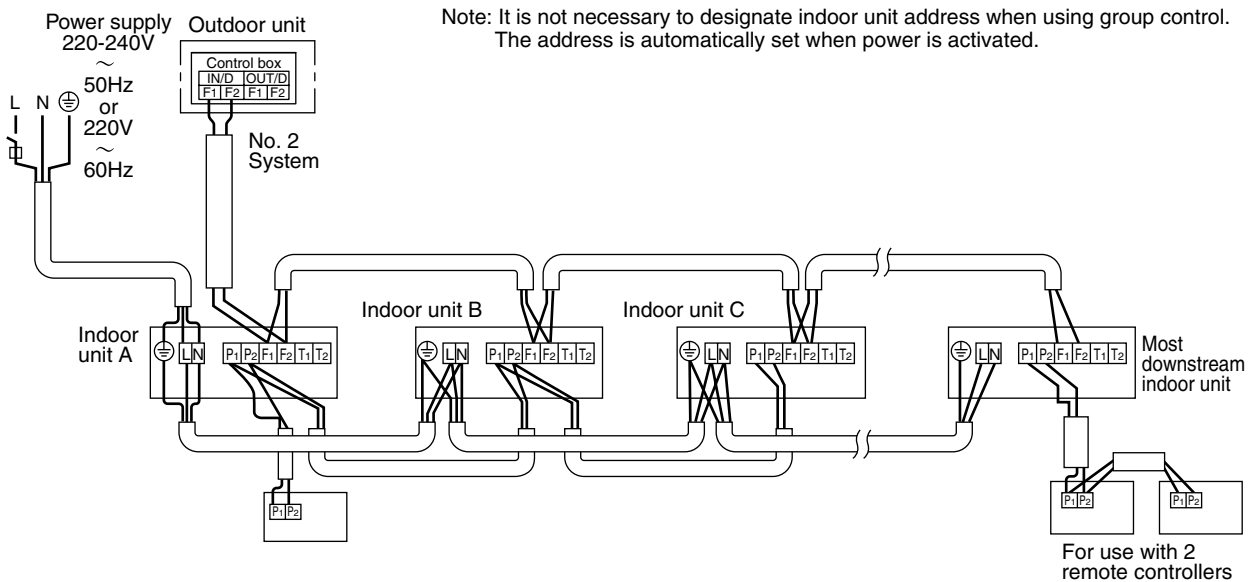


4. Keep transmission wiring at least 50 mm away from power supply wiring. The equipment may malfunction if subjected to electrical (external) noise.
5. For remote controller wiring, refer to the “INSTALLATION MANUAL OF REMOTE CONTROLLER”.
6. **Never connect power supply wiring to the terminal board for transmission wiring. A mistake of the sort could damage the entire system.**
7. Use only specified wire and tightly connect wires to terminals. Be careful wires do not place external stress on terminals. Keep wiring in neat order and so as not to obstruct other equipment such as popping open the service cover. Make sure the cover closes tight. Incomplete connections could result in overheating, and in worse case, electric shock or fire.

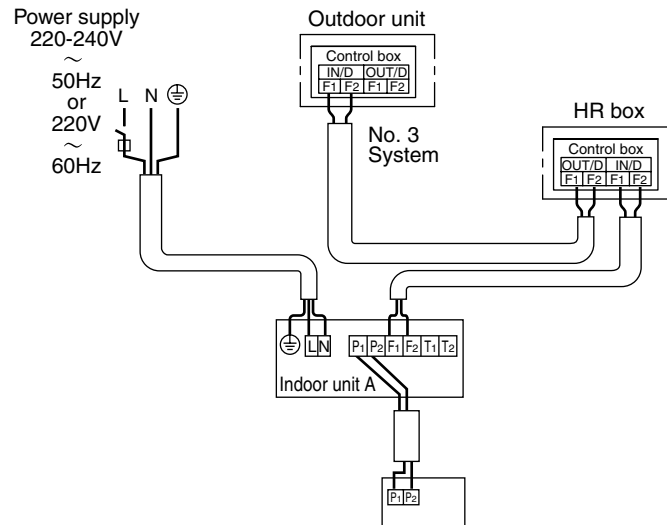
#### 1. When using 1 remote controller for 1 indoor unit. (Normal operation)



#### 2. For group control or use with 2 remote controllers



### 3. When including HR box



#### 〈PRECAUTIONS〉

1. A single switch can be used to supply power to units on the same system.  
(However, branch switches, branch circuit breakers must be selected carefully.)
2. Do not ground the equipment on gas pipes, water pipes or lightning rods, or crossground with telephones.  
Improper grounding could result in electric shock.

## 9. FIELD SETTING

〈Field setting must be made from the remote controller in accordance with the installation condition.〉

- Setting can be made by changing the “Mode number”, “FIRST CODE NO.”, and “SECOND CODE NO.”.
- For setting and operation, refer to the “FIELD SETTING” in the installation manual of the remote controller.

### 9-1 Setting air filter sign

- Remote controllers are equipped with liquid crystal display air filter signs to display the time to clean air filters.
- Change the SECOND CODE NO. according to Table 3 depending on the amount of dirt or dust in the room.  
(SECOND CODE NO. is factory set to “01” for filter contamination-light)

Table 3

Setting	Spacing time of display air filter sign	Mode No.	FIRST CODE NO.	SECOND CODE NO.
Air filter contamination-light	Approx. 200 hrs.	10 (20)	0	01
Air filter contamination-heavy	Approx. 100 hrs.			02

### 9-2 Setting air flowrate increase mode

- It is possible to raise set air flow (HIGH and LOW) from the field. Change the SECOND CODE NO. as shown in Table 4 to suit your needs.

Table 4

Setting	Mode No.	FIRST CODE NO.	SECOND CODE NO.
Standard	13 (23)	0	01
A little increase			02
Increase			03

### When using wireless remote controllers

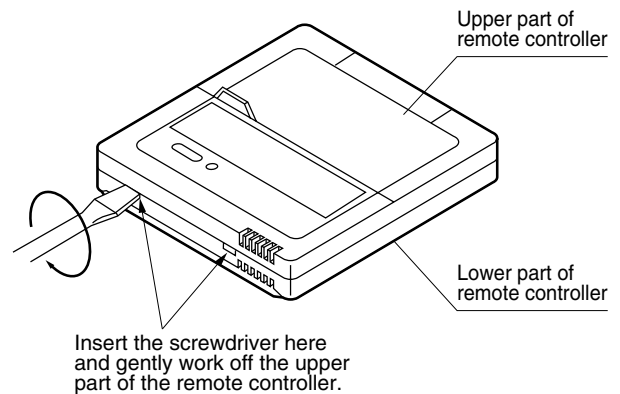
- When using wireless remote controllers, wireless remote controller address setting is necessary. Refer to the installation manual attached to the wireless remote controller for setting instructions.

## 9-3 CONTROL BY 2 REMOTE CONTROLLERS (Controlling 1 indoor unit by 2 remote controllers)

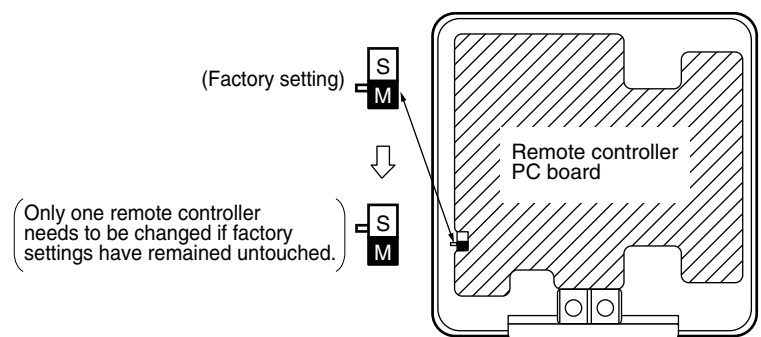
- When using 2 remote controllers, one must be set to “MAIN” and the other to “SUB”.

### MAIN/SUB CHANGEOVER

- (1) Insert a wedge-head screwdriver into the recess between the upper and lower parts of remote controller and, working from the 2 positions, remove carefully the upper part.
- The remote controller PC board is attached to the upper part of the remote controller.



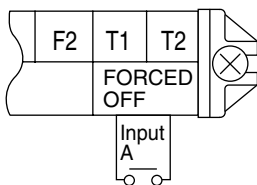
- (2) Turn the MAIN/SUB changeover switch on one of the two remote controller PC boards to “S”.
- (Leave the switch of the other remote controller set to “M”.)



## 9-4 COMPUTERISED CONTROL (FORCED OFF AND ON/OFF OPERATION)

- (1) Wire specifications and how to perform wiring

- Connect the input from outside to terminals T1 and T2 of the terminal board (remote controller to transmission wiring).



Wire specification	Sheathed vinyl cord or cable (2 wire)
Gauge	0.75-1.25mm <sup>2</sup>
Length	Max. 100m
External terminal	Contact that can ensure the minimum applicable load of 15V DC, 10mA

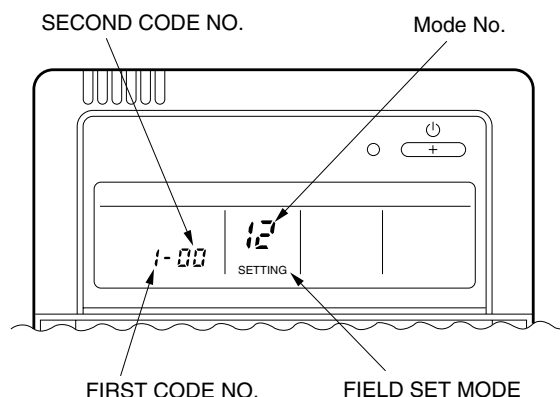
- (2) Actuation

- The following table explains FORCED OFF and ON/OFF OPERATIONS in response to Input A.

FORCED OFF	Sheathed vinyl cord or cable (2 wire)
Input “ON” stops operation (impossible by remote controllers).	Input OFF → ON turns ON unit.
Input OFF enables control by remote controller.	Input ON → OFF turns OFF unit.

### (3) How to select FORCED OFF and ON/OFF OPERATION

- Turn the power on and then use the remote controller to select operation.
- Set the remote controller to the field set mode. For details, refer to the “HOW TO SET IN THE FIELD”, in the remote controller manual.
- When in the field set mode, select mode No. 12, then set the first code (switch) No. to “1”. Then set second code (position) No. to “01” for FORCED OFF and “02” for ON/OFF OPERATION. (FORCED OFF at factory set)



## 9-5 CENTRALIZED CONTROL

- For centralized control, it is necessary to designate the group No. For details, refer to the manual of each optional controllers for centralized control.

## 10. TEST OPERATION

Refer to the installation manual of the outdoor unit.

- The operation lamp of the remote controller will flash when an error occurs. Check the error code on the liquid crystal display to identify the point of trouble. An explanation of error codes and the corresponding trouble is provided in “CAUTION FOR SERVICING” of the indoor unit.

